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machining the workpieces is arranged as a separate station within the forming system.

B2
6. (Amended) The system according to claim 5, wherein the at least one machining element is configured to be movable in a path-controlled manner with respect to the workpieces.

B3
19. (Twice Amended) A forming system for forming workpieces, comprising a plurality of stations, at least one forming tool, and at least one machining device with a local energy feed for machining the workpieces is configured to be movable in multiple planes and is arranged as a separate station within the forming system, wherein the at least one machining device is provided with at least one machining element for machining the workpieces and is arranged within the at least one forming tool.

Sub C 27
~~27. (Amended) A process for forming workpieces, comprising the step of machining the workpieces by at least one machining device with a local energy feed in a system cycle, and moving the at least one machine device in multiple planes.~~

REMARKS

The rejection of Claims 1-26 under 35 U.S.C. § 112, ¶ 2, and the rejection of Claim 27 under 35 U.S.C. § 101 are